

# TOMA PAL-0830 palletizer

**AUTOMATION MADE FRIENDUSTRIAL™** 



# TOMA

TOMA<sup>™</sup> is all about bringing together user-friendliness with industrial robustness. With the most advanced intuitive interface on the market, MOVN<sup>™</sup>, we make automated palletizing more accessible than ever without ever compromising on safety, functionality, and performance.

Experience the ease of using an intuitive palletizer with cobot technology to build stable loads for your boxes.





#### **Safety first**

Built-in force limitation sensors, algorithms, LEDs, comprehensive user manuals and training ensure a safe palletizing experience.



#### Plug and play

An out-of-the-box solution that easily integrates with your existing line and is up and running in minutes—no coding required.



#### **Easy to operate**

Our intuitive interface, powered by MOVN™, makes it easy for everyone. Enter your case dimensions, pick a pallet pattern, and press start.

#### **Features**

19" (48 cm) intuitive touchscreen interface accessible by anyone, no training required

Necton<sup>™</sup> connectivity enables quick assessment of equipment performance

Performant and reliable FANUC CRX-30iA collaborative robot arm

Wide variety of quick connect grippers to handle various box weights and sizes

Integrated coupling brackets seamlessly connect with your TOMA $^{\text{\tiny{M}}}$  conveyor

Pallet jack and forklift-compatible base make it easy to move the palletizer

Enclosure with integrated electricals, pneumatics and controls enables quick and easy line integration

#### **Options**

One or two fully integrated 4-foot (1.2 m) TOMA™ infeed conveyors to ensure repeatable, precise case positioning

Integrated vacuum gripper with quick connect tool changer

Internet access for remote support and performance insights (Ethernet and WiFi)

### 24/7 support

Our expert team is available to answer questions and provide optimization advice as needed.

Launch price: CAD 180 0001

➡ Payload\*

**Capacity** 

Up to 8 cycles per minute<sup>2</sup>

Pallet height

Up to 80 in (2 m)

\*Payload capacity may vary based on specific customer configurations and requirements. Please consult with one of our experts for more information.

#### **Specifications**

#### TOMA™ palletizer base

Weight

Up to 66 lbs (30 kg)

1590 lbs (722 kg)

Electrical requirements

120 V, 20 A, 60 Hz or 230 V, 16 A, 50 Hz

Pressure supply

85 to 145 PSI at 13 CFM

Operating temperature **5 °C to 35°C (41°F to 95°F)** 

IP rating

Robot arm: IP67
Controller enclosure: IP54

#### **TOMA**<sup>™</sup> conveyor

Length

48.4 in (1.2 m)

Width

25.8 in (0.65 m)

Height

23.5 in to 34.5 in (0.59 m to 0.88 m)

Electrical requirements

120 V, 15 A, 60 Hz or 230 V, 16 A, 50 Hz

#### Case dimensions<sup>3</sup>

Standard cardboard boxes

Lena

Up to 48 in (1.2 m)

Width

Up to 18 in (0.45 m)

Weight
Up to 66 lb (30 kg)<sup>3</sup>

#### Pallet dimensions<sup>3</sup>

Length

Up to 50 in (1.27 m)

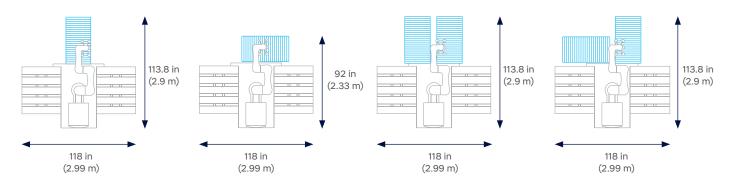
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Up to 50 in (1.27 m)

Load height

Up to 80 in (2 m)

## Conveyor configuration examples<sup>4</sup>



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¹ The price includes the integrated vacuum gripper and TOMA™ conveyor, but excludes tax, shipping, and travel and accommodation for additional installation and commissioning services.

<sup>&</sup>lt;sup>2</sup> Depending on product characteristics and equipment configuration.

<sup>&</sup>lt;sup>3</sup> While these specifications address typical applications, our solution is flexible and can work with heavier products and other pallet dimensions. Contact us to determine whether it will work for you.

 $<sup>^4</sup>$  Dimensions with 48" x 40" (1.2 m x 1 m) pallets. Other configurations available.





PT Systems and Automation

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